

Technical Data Sheet

0402 Package Chip LED (0.2mm Height)

16-219AUTD/S758/TR8

Features

- Package in 8mm tape on 7" diameter reel.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- Mono-color type.
- Pb-free.
- The product itself will remain within RoHS compliant version.
- The maximum height is 0.25mm



Descriptions

- The 16-219A SMD LED is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Besides, lightweight makes them ideal for miniature applications. etc

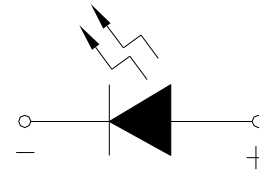
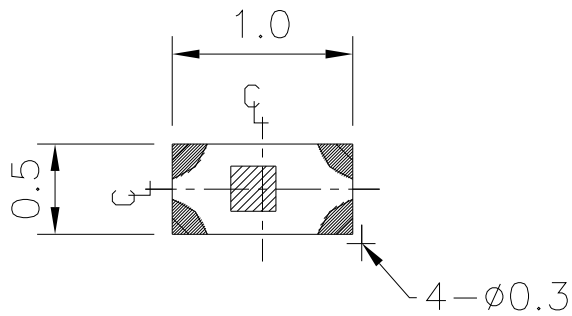
Applications

- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- General

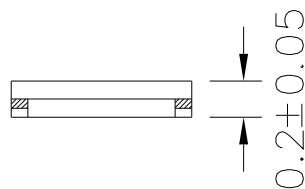
Device Selection Guide

Part No.	Chip		Resin Color
	Material	Emitted Color	
16-219AUTD/S758/TR8	InGaN	Pure White	Yellow Diffused

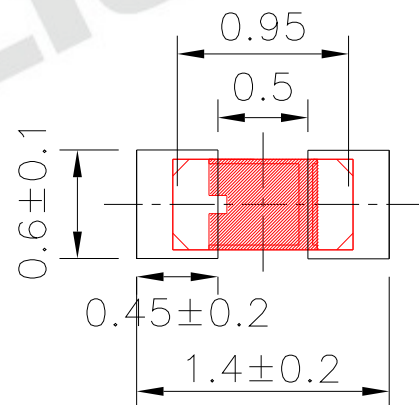
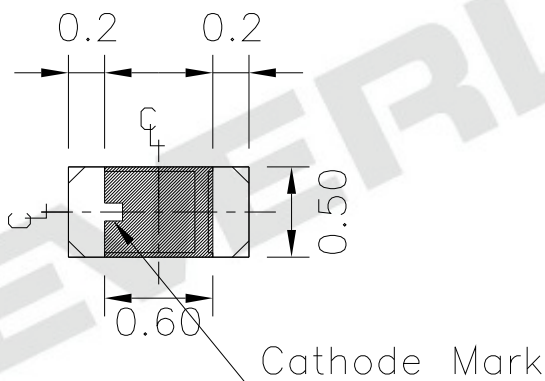
Package Outline Dimensions



POLARITY



Recommend Soldering pad



Note: The tolerances unless mentioned is $\pm 0.1\text{mm}$,Unit = mm

Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Rating	Unit
Reverse Voltage	V _R	5	V
Forward Current	I _F	10	mA
Peak Forward Current (Duty 1/10 @1KHz)	I _{FP}	20	mA
Power Dissipation	P _d	30	mW
Electrostatic Discharge(HBM)	ESD	150	V
Operating Temperature	T _{opr}	-40 ~ +85	°C
Storage Temperature	T _{stg}	-40 ~ +90	°C
Soldering Temperature	T _{sol}	Reflow Soldering : 260 °C for 10 sec. Hand Soldering : 350 °C for 3 sec.	

Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	I _v	140	----	360	mcd	I _F =5mA
Viewing Angle	2 θ 1/2	----	130	----	deg	
Forward Voltage	V _F	2.7	----	3.1	V	
Reverse Current	I _R	----	----	50	μ A	V _R =5V

Note :

- 1.Tolerance of Luminous Intensity ±11%
- 2.Tolerance of Forward Voltage ±0.05V

Bin Range Of Luminous Intensity

Bin	Min	Max	Unit	Condition
R2	140	180	mcd	If=5mA
S1	180	225		
S2	225	285		
T1	285	360		

Bin Range Of Forward Voltage

Group	Bin	Min	Max	Unit	Condition
Q	29	2.70	2.80	V	If=5mA
	30	2.80	2.90		
	31	2.90	3.00		
	32	3.00	3.10		

Note :

1.Tolerance of Luminous Intensity $\pm 11\%$

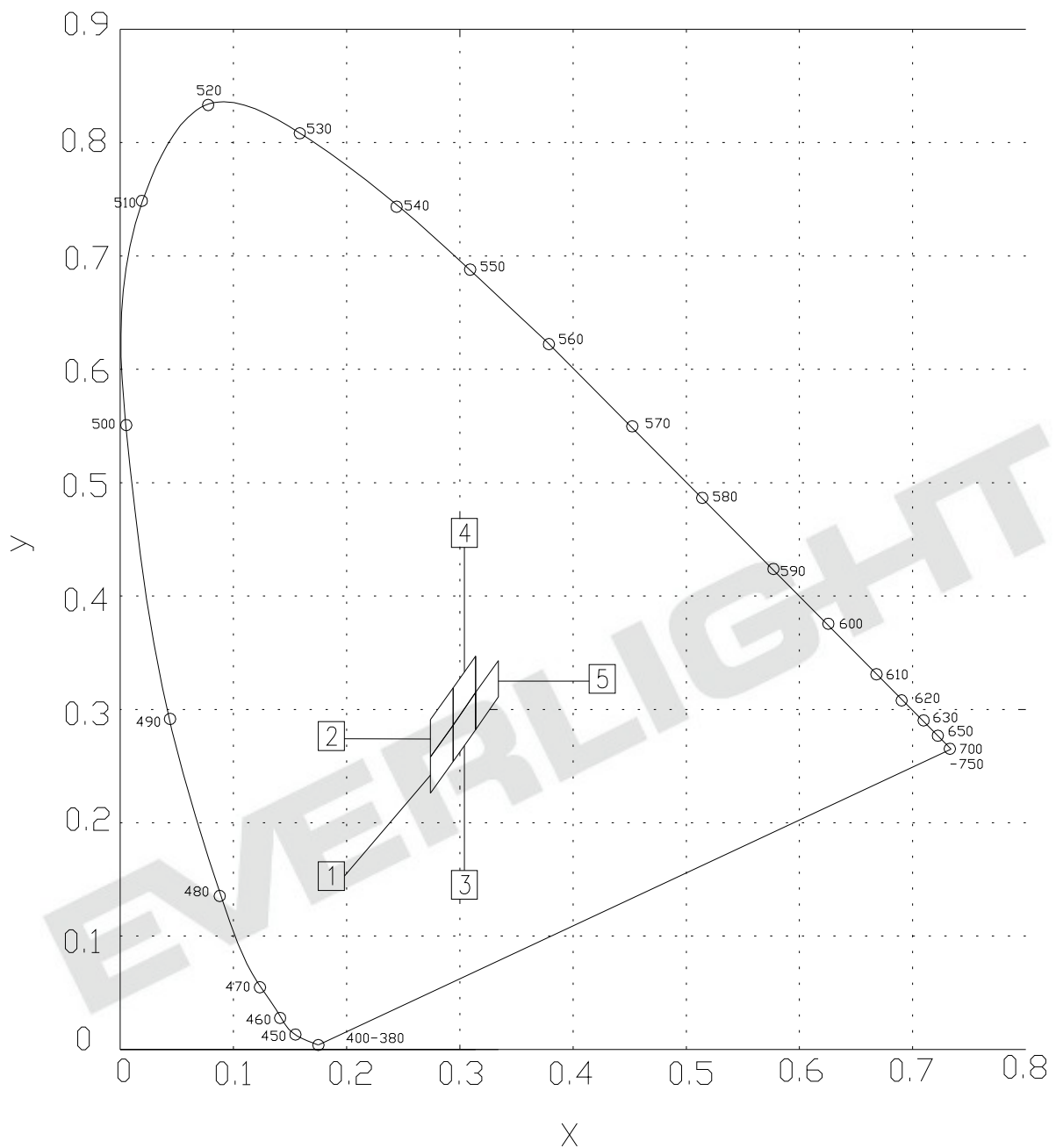
2.Tolerance of Forward Voltage $\pm 0.05V$

Chromaticity Coordinates Specifications for Bin Grading

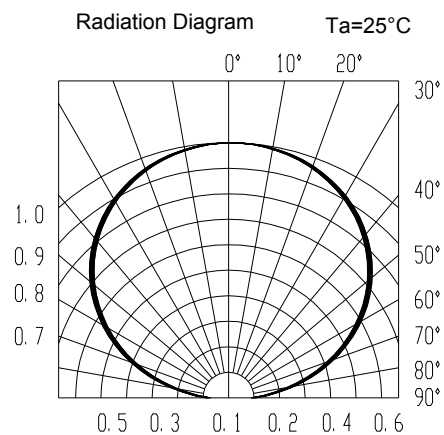
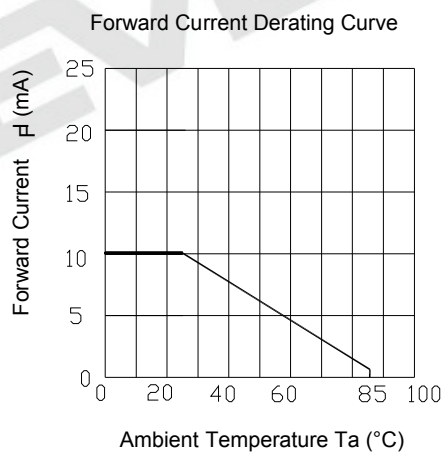
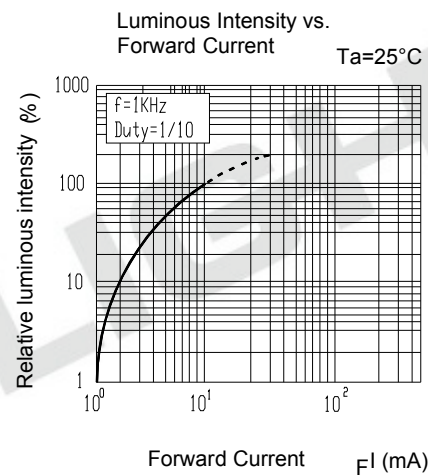
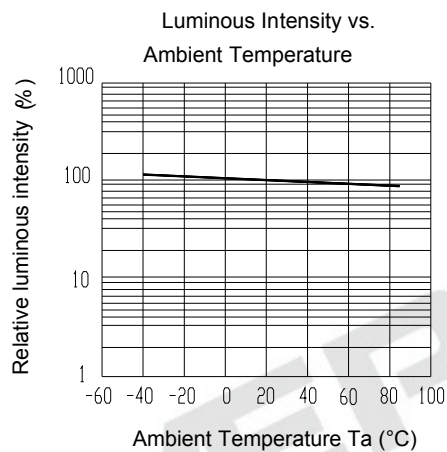
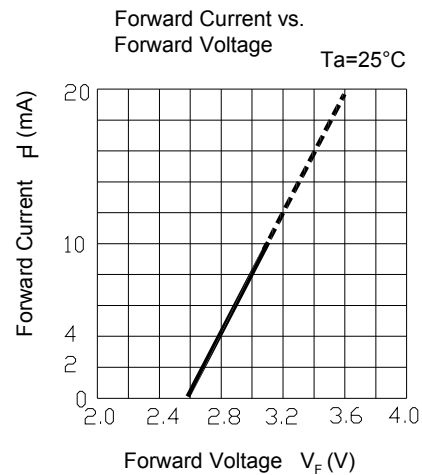
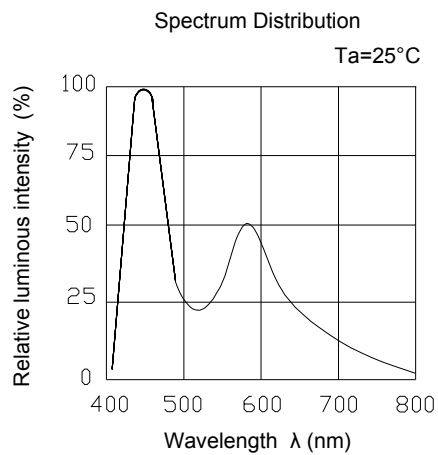
Bin Code	CIE_x	CIE_y	Condition
1	0.274	0.226	If=5mA
	0.274	0.258	
	0.294	0.286	
	0.294	0.254	
2	0.274	0.258	
	0.274	0.291	
	0.294	0.319	
	0.294	0.286	
3	0.294	0.254	
	0.294	0.286	
	0.314	0.315	
	0.314	0.282	
4	0.294	0.286	
	0.294	0.319	
	0.314	0.347	
	0.314	0.315	
5	0.314	0.282	
	0.314	0.315	
	0.334	0.343	
	0.334	0.311	

Notes:

- 1.The C.I.E. 1931 chromaticity diagram (Tolerance ± 0.01).
- 2.The products are sensitive to static electricity and care must be fully taken when handling products.



Typical Electro-Optical Characteristics Curves



Label Explanation

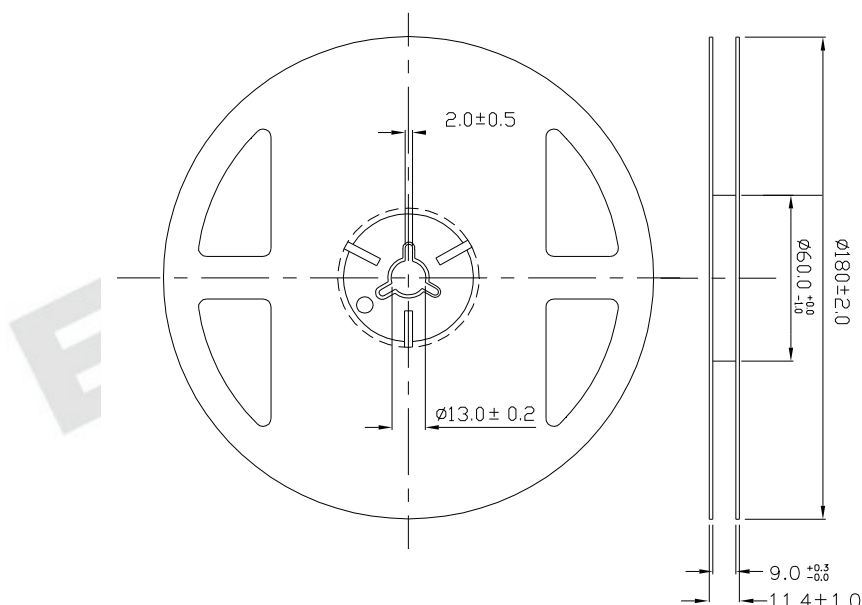
CAT: Luminous Intensity Rank

HUE: Chromaticity Coordinates

REF: Forward Voltage Rank



Reel Dimensions



Note: The tolerances unless mentioned is $\pm 0.1\text{mm}$, Unit = mm

[illegible]

Diagram illustrating the packaging process for the moisture-proof bag:

- A circular container (likely a vial or bottle) is shown with a label.
- An arrow points to a rectangular aluminum moisture-proof bag.
- An arrow points to the bag with a desiccant packet (indicated by a dashed square) placed inside.
- An arrow points to the final packaged product, which is the aluminum moisture-proof bag with the desiccant packet and a label.

Reliability Test Items And Conditions

The reliability of products shall be satisfied with items listed below.

Confidence level : 90%

LTPD : 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260°C±5°C Min. 10sec.	6 Min.	22 PCS.	0/1
2	Temperature Cycle	H : +100°C 15min ∫ 5 min L : -40°C 15min	300 Cycles	22 PCS.	0/1
3	Thermal Shock	H : +100°C 5min ∫ 10 sec L : -10°C 5min	300 Cycles	22 PCS.	0/1
4	High Temperature Storage	Temp. : 100°C	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	Temp. : -40°C	1000 Hrs.	22 PCS.	0/1
6	DC Operating Life	I _F = 20 mA	1000 Hrs.	22 PCS.	0/1
7	High Temperature / High Humidity	85°C/ 85%RH	1000 Hrs.	22 PCS.	0/1

Precautions For Use

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package: The LEDs should be kept at 30°C or less and 90%RH or less.

2.3 After opening the package: The LED's floor life is 1 year under 30°C or less and 60% RH or less.

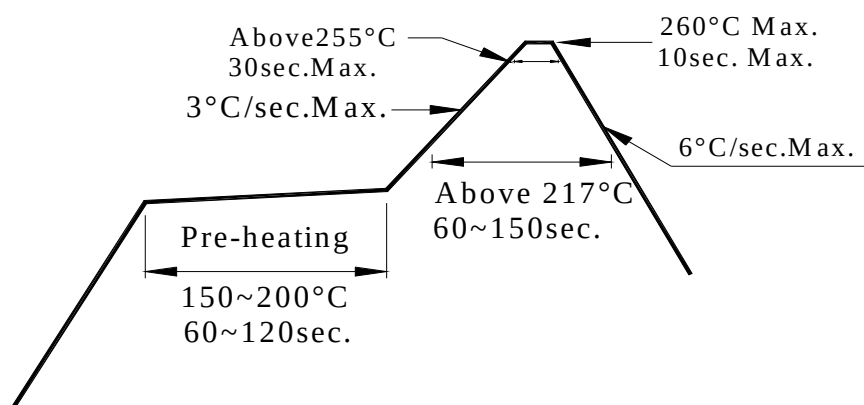
If unused LEDs remain, it should be stored in moisture proof packages.

2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment : 60±5°C for 24 hours.

3. Soldering Condition

3.1 Pb-free solder temperature profile



3.2 Reflow soldering should not be done more than two times.

3.3 When soldering, do not put stress on the LEDs during heating.

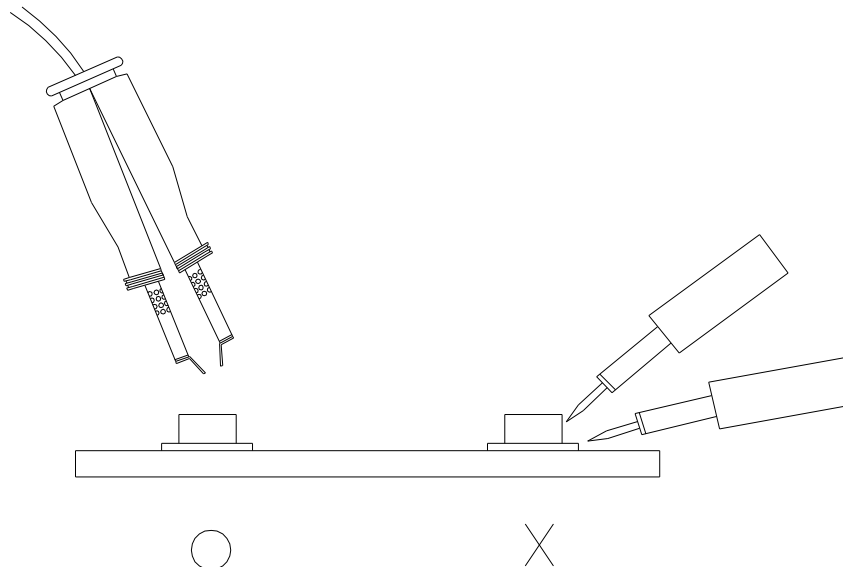
3.4 After soldering, do not warp the circuit board.

4.Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



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